

**LOMBARDINI**

A KOHLER COMPANY

Group: 9LD

Engine: 9LD 561-2 Drawing: B

**CONN.ROD/PISTON/CYLINDER/CRANKSHAFT/FLYWHEEL/CRANKCASE/FLANGING/MOUNTS**

POS.	CODE	DESCRIPTION	Qty
1	6500.109	PISTON SET std	2
1	6500.110	PISTON SET +0,50	2
1	6500.111	PISTON SET +1,00	2
2	8211.206	piston ring set std.	2
2	8211.207	piston ring set +0,50	2
2	8211.208	ring set +1,00	2
3	1240.022	snap ring	4
4	8480.029	gudgeon pin	2
5	1630.014	small end bearing	2
6	1526.111	CONNECTING ROD	2
7	1640.059	big end bushing std.	2
7	1640.060	big end bushing -0,25	2
7	1640.061	big end bushing -0,50	2
8	1050.785	CRANKSHAFT	1
9	2280.056	crankshaft wooddruff key	1
10	4701.040	bearing housing gasket 0,25	1
10	4701.049	bearing housing gasket 0,40	1
11	1611.160	bearing std. (flywheel side)	1
11	1611.161	bearing -0,25 (flywheel side)	1
11	1611.162	bearing -0,50 (flywheel side)	1
12	1770.150	bolt M 8 X 1,25 X 22	8
13	8675.290	bearing housing (rear)	1
14	2280.069	key 5/8''X 7/16''X 110	1
14	2280.093	key 3/8''X 3/8''	1
15	1110.088	parallel eXtension 2''	1
15	1111.040	parallel eXtension (1''1/2)	1
16	6429.148	engine mount (starting motor side)	1
17	6850.103	cyl.head stud	8
18	2380.570	cylinder	2
18a	4898.044	kit cylinder-piston set-emery gasket set	2
19	1511.111	CRANKCASE	1
20	«-----»	washer	0
21	1770.109	conn.rod bolt M 8 X 50	4
22	4670.058	copper gasket diam. 8,2X12X1,5	2
23	8965.034	plug M 8	2
24	4936.042	crankshaft gear	1
25	8675.266	gear side support std.	1
25	8675.267	gear side support -0,25	1
25	8675.268	gear side support -0,50	1
26	2280.056	crankshaft wooddruff key	1
27	9080.133	cap diam. 8	4
28	1213.318	oil seal (rear) 50X70X10	1
29	5168.054	front cover backing plate	1
30	1760.001	bolt M 6 X 1 X 10	2
31	9080.083	plug	1
32	9865.258	screw M 16 X 1,5 left rotation	1
33	7626.033	washer	1
34	1770.156	bolt M 8 X 1,25 X 25	2
35	«-----»	washer	0
37	8676.057	MAIN BEARING HOUSING	1
38	1610.082	main bearing shell c. std.	1
38	1610.098	main bearing shell c. -0,25	1
38	1610.099	main bearing shell c. -0,50	1

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POS.	CODE	DESCRIPTION	Qty
39	2816.025	crown gear	1
40	1861.045	bolt Es.50 l=52 d= -	1
40	1861.056	bolt Es.50 l=59 d=35	1
40	1861.057	bolt Es.50 l=60 d=40	1
40	1861.076	bolt Es.50 l=66 d=35	1
41	5111.005	safety plate	1
42	9880.104	FLYWHEEL with CROWN	1
42	9880.109	FLYWHEEL with CROWN	1
42	9880.122	FLYWHEEL with CROWN	1
42	9880.940	FLYWHEEL with CROWN	1
42	9884.086	FLYWHELL with CROWN	1
42	9885.072	FLYWHELL with CROWN	1
42	9885.097	FLYWHELL with CROWN	1
43	7565.011	washer diam.10	16
44	1780.007	bolt M 10 X 1,5 X 35	16
45	«-----»	stud	0
46	9730.034	screw M 8 X 55	2
47	5111.069	safety plate	1
48	1862.144	bolt	1
49	1213.321	oil seal (front) 42X58X10	1
50	8900.463	FRONT COVER	1
51	9732.063	screw M 8 X 35	11
52	9732.077	screw M 8 X 70	3
53	8460.055	locating dowel	2
55	4701.039	gasket	1
56	2751.096	auXiliary housing	1
57	6429.033	engine mount	4
58	2751.095	blanking plate	1
59	1201.027	rubber oil seal	1
60	4776.087	auXiliary hous.gasket	1
61	7625.010	washer diam. 8	3
62	3240.018	nut M 8	3
63	9730.032	screw M 8 X 45	3
64	4936.061	gear	1
65	6429.147	engine mount (control side)	1
66	8430.054	lockpin 7 X 16	2

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